

TECHNICAL DATA SHEET

100% Recoverable Glossy Film

Product name:

Film customised with the client's branding, and produced in rolls or in stand-up or flat pouches:

- Stand-up pouches/Doypacks
- Flat pouches
- Rolls of different lengths with an internal plastic core
(min 50 mm – max 750 mm)

At the customer's request, the following can be added to the stand-up pouches/Doypacks and flat pouches:

- Plastic aroma protection/pressure relief valve for ground coffee or coffee beans
- Plastic zip fastening
- Hole/euro slot

Constituent materials:

Plastic film (PP on inside)

Composition of multi-layer film – BOPP + PP EVOH PP:

COMPONENTS	VALUES	
BOPP	12 µm	BOPP
EVA	12 µm	
PP EVOH PP	50 ± 8 % µm	PP EVOH PP
TOTAL THICKNESS	74 ± 8 % µm	

*The thickness and weight of the ink vary depending on the customer's artwork.

Physical and chemical properties:

PROPERTY	METHOD	UNIT	VALUE (BONDED MATERIAL)
GRAMMAGE	In-house method	g/m ²	74 ± 6%
INITIAL BONDING TEMPERATURE	In-house method	°C x sec.	130/145 x 0,25/0,40
WATER VAPOUR PERMEABILITY (38°C x 90% RHOUT x 0% RHIN)	ASTM F1249	g/ m ² 24 ore	4 ÷ 8
OXYGEN PERMEABILITY (23°C x 0%H x 100% O ₂)	ASTM D3985	ml/m ² 24 ore 1 ATM	≤2.0

Packstyle S.r.l.

Subject to the management and coordination of Cimpress plc
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Tax code/VAT no. IT 05241550283
Vicenza Register of Companies no. 05241550283 Economic
and Administrative Index no. VI-391461
Share capital 70,000.00 euros, fully paid-up
Certified email address: packstyle@legalmail.it

General conditions of use:	
Flexible packaging suitable for contact with food. (See declaration of compliance for food contact materials supplied with the product, under general conditions of use).	
	
Recoverable plastic packaging to be collected separately and disposed of following local guidelines.	
 <small>C/PP 93</small>	
Forms of packaging and/or protection:	
<i>Packaging:</i>	<i>Packing:</i>
Pouches: Plastic cable ties	Pouches: Cardboard box + plastic air cushions Rolls: Wooden pallet or cardboard box + bubble wrap if required
Applicable framework laws:	
Food contact safety and compliance: Regulation (EC) 1935/04 Regulation (EC) 2023/06 Regulation (EU) 10/2011 Italian Presidential Decree 777/1982 Ministerial Decree of 21 March 1973	
Environmental compliance: Directive 94/62/EC – Italian Legislative Decree 152/2006	