

TECHNICAL DATA SHEET

Paper Aluminium

Product name:

Film customised with the client's branding, and produced in rolls or pouches:

- Stand-up pouches/Doypacks
- Flat pouches
- Rolls of different lengths with an internal plastic core (min 50 mm – max 750 mm)

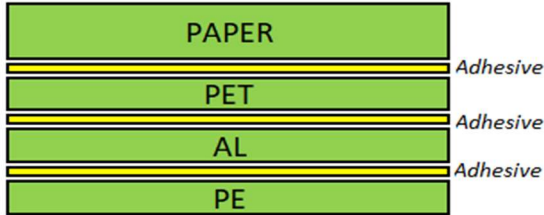
At the customer's request, the following can be added to the stand-up pouches/Doypacks and flat pouches:

- Plastic aroma protection/pressure relief valve (PE) for ground coffee or coffee beans
- Plastic zip fastening (PE)
- Hole/euro slot

Constituent materials:

Laminated paper/aluminium/plastic film (PE on inside).

Composition 1 | Multi-layer film – PAPER + PET + ALUMINIUM + PE:

| COMPONENTS | VALUES | |
|-----------------|--------|---|
| PAPER | 60 g |  |
| Adhesive | 2 g | |
| PET | 12 µm | Adhesive |
| Adhesive | 2 g | |
| AL | 8 µm | Adhesive |
| Adhesive | 2 g | |
| PE | 60 µm | |
| TOTAL THICKNESS | 135 µm | |

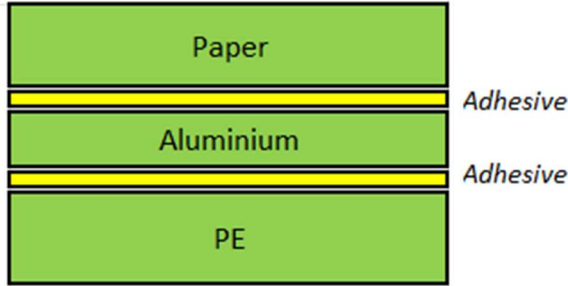
*The thickness and weight of the ink vary depending on the customer's artwork.

The values have a tolerance of +/- 5%

Composition 1 | Available formats:

| Flat Pouches | StandUP/Doypack |
|--------------|-----------------|
| - 19x27 cm | - 15x25+7 cm |
| - 30x35 cm | - 17x27+8 cm |
| | - 19x26+11 cm |
| | - 22x29+12,5 cm |
| | - 24x30+10 cm |
| | - 26x31+10 cm |

Composition 2 | Multi-layer film – PAPER + ALUMINIUM + PE:

| COMPONENTS | VALUES | |
|-----------------|--------|--|
| PAPER | 60 g |  |
| Adhesive | 2 g | |
| AL | 8 µm | Adhesive |
| Adhesive | 2 g | |
| PE | 60 µm | |
| TOTAL THICKNESS | 123 µm | |

*The thickness and weight of the ink vary depending on the customer's artwork.

The values have a tolerance of +/- 5%

Composition 2 | Available formats:

Buste piatte

- 4,5x13 cm

- 8x11 cm

- 15x17 cm

- 6x24 cm

StandUP/Doypack

- 8x13+5 cm

- 9x16+6 cm

- 11x19+7 cm

- 13x22+7 cm

Physical and chemical properties:

| PROPERTY | METHOD | UNIT | VALUE (BONDED MATERIAL) | |
|-----------------------------|-----------------|-----------------------|----------------------------|------------------------|
| | | | 1 | 2 |
| GRAMMAGE | In-house method | g/m² | 160 | 141 |
| INITIAL BONDING TEMPERATURE | In-house method | °C x sec | 180-190 x 0.20-0.30 | 170-180 x 0.20-0.30 |
| WATER VAPOUR PERMEABILITY | ASTM F 1249-06 | g/m2 38°C – 90% RH | 0,09 | 0,09 |
| OXYGEN PERMEABILITY | ASTM F 2622-08 | mL/m2 23°C – 0% RH | 0,4 | 0,4 |

The values have a tolerance of +/- 5%

General conditions of use:

Flexible packaging suitable for contact with food.
(See declaration of compliance for food contact materials supplied with the product,
under general conditions of use).

Recoverable plastic packaging to be collected separately and disposed
of following local guidelines.

PLASTIC
PACKAGING

C/LD-PE 84
Follow the guidelines
of local waste disposal regulations

Storage:

- Store the product in a dry, protected, clean place and in closed
packages to prevent contamination.

- Store out of direct sunlight and at a temperature not exceeding 30°C and not less then
15°C.

Filling:

- Do not fill the bag more than 2/3 of the capacity

- Allow air to exit before closing and sealing

Transport:

- Pack your product carefully. We recommend the use of shock-protective material on the
bottom of boxes and sides of envelopes (e.g., bubble wrap or air cushions)

WARNING!

- The printed colour may differ from what you see on the screen: this is normal and
depends on several technical factors such as the calibration of your monitor, the colour
gamut of the inks, the material being printed on, the finish applied.

- Colour fading may occur on the welds.

| Forms of packaging and/or protection: | |
|---|--|
| <i>Packaging:</i> | <i>Packing:</i> |
| Pouches: Plastic cable ties | Pouches: Cardboard box + plastic air cushions Rolls: Wooden pallet or cardboard box + bubble wrap if required |
| Applicable framework laws: | |
| <i>Food contact safety and compliance:</i> Regulation (EC) 1935/04 Regulation (EC) 2023/06 Regulation (EU) 10/2011 Italian Presidential Decree 777/1982 Ministerial Decree of 21 March 1973 <i>Environmental compliance:</i> Directive 94/62/EC Italian Legislative Decree 152/2006 | |

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